

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
042.63900ZN	L.19/00375/58 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	6,3X90		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	11,97	12,40	12,03-12,35	10	0
HEAD THICKNESS	3,80 REF		4,18-4,33	10	0
HEAD ANGLE	80°	82°	81°-82°	10	0
RECESS WIDTH	7,40		7,29-7,51	10	0
RECESS DEPTH #3	3,33	3,91	3,55-3,75	10	0
MAJOR DIAMETER	6,03	6,25	6,15-6,22	10	0
MINOR DIAMETER	4,79		4,72-4,76	10	0
PITCH	1,80		1,81-1,83	10	0
THREAD ANGLE	60°		60°-62°	10	0
DRILLING POINT DIAMETER	5,80 MAX		5,39-5,46	10	0
DRILLING POINT LENGHT #3	8,75 REF		8,72-9,18	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	88,50	91,50	89,29-89,38	10	0
TORSION	143 KGF-CM MIN		245-275	10	0
DRILLING TIME	13,0 SEC MAX		4,3-7,0	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WZ959	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	80	12	3	5	7	2	5	N/A	27	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50